# INDIAN BUREAU OF MINES MINERALS DEVELOPMENT AND REGULATION DIVISION

## MCDR INSPECTION REPORT

# Bhubaneshwar regional office

Mine file No : ORI/CR/JJP/MCDR-3/BBS

#### Mine code : 110RI19004

(i)	Name of the Inspecting Officer and ID No.	:	DEY ) NARENDRA MOHAN DEY
(ii)	Designation	:	Assistant Mining Engineer
(iii)	Accompaning mine Official with Designation	:	SHRI B K GIRI, MANAGER, SHRI A MISHRA, MINING ENGINE
(iv)	Date of Inspection	:	02/11/2015
(v)	Prev.inspection date	:	10/12/2014

#### PART-I : GENERAL INFORMATION

1.	(a)	Mine Name	:	KAMARDA
	(b)	Registration NO.	:	
	(c)	Category		A Other than Fully Mech.
	(d) (e)	Type of Working Postal address	:	Opencast
		State	:	ORISSA
		District	:	JAJPUR
		Village	:	KAMARDA
		Taluka	:	SUKINDA
		Post office	:	KANSA
		Pin Code	:	755028
		FAX No.	:	0671-2620347
		E-mail	:	
		Phone	:	0671-2349546
	(f)	Police Station	:	
	(g)	First opening date	:	22/02/1963
	(h)	Weekly day of rest	:	SUN
2.		ess for espondance	:	VILLAGE: KALIAPANI, PO: KALIAPANI DIST: JAJPUR,ORISSA. PHONE:06726- 68722
3.	(a)	Lease Number	:	ORI0232
	(b)	Lease area	:	107.24
	(C)	Period of lease	:	20
	(d)	Date of Expiry	:	21/02/1988
4.	Mine	ral worked	:	CHROMITE Main

5.	Name and Add Lessee Owner	. :	
			CUTTACK ORISSA Phone: 620347, 621030 FAX : 620347
	Name Qualif Appoin	Engineer : ication : atment/ : ation date	
	Appoin	: ication :	
	Qualif Appoin	er : ication : utment/ : uation date	VIJAY KANTIGIRI 02/05/2006
	Appoin	: ication :	
	Appoin	r ication : htment/ : hation date	K.K.SAHU PERMIT MANAGER. 02/05/2006
б.	Date of appr Plan/Scheme		<pre>ing : Mining Scheme rule 12 MCDR1988 03/01/2005 Mining Scheme rule 12 MCDR1988 06/05/2007 Renewal under rule 24 MCR1960 27/02/2008 Modif.approved Mining Scheme 03/02/2011 Modif.of approved Mining Plan 03/02/2011 Modif.of approved Mining Plan 08/03/2013 Mining Scheme rule 12 MCDR1988 26/03/2013</pre>

# PART - II : OBSERVATION/COMMENTS OF INSPECTING OFFICERS

Exploration :

Sl.No.	Item	Proposals	Actual work	Remarks
la	Backlog of previous year	2013-14 : 10 BH 2014-15: 7	2013-14 : 25 ВН 2014-15: 10 ВН	
1b	Exploration over lease area for geological axis 1 or 2		2014-15 : 10 BH LEASE AREA ALREADY EXPLORED OUT OF TOTAL LEASE AREA 107.24 HA AS PER UNFC NORMS AS ON 31.09.2015 IS AS FOLLOWS: UNDER G1 LEVEL : 18. 761 HA, BH DRILLED 51 NOS, METERAGE DRILLED 1775.85 M UNDER G2 LEVEL : 11.548 HA, BH DRILLED 01 NO. UNDER G3 LEVEL : 7.929 HA, BH DRILLED 03 NOS, METERAGE DRILLED 182 M EXPLORED AND FOUND NON- MINERALISED : 8.324 HA, BH DRILLED 05 NOS, METERAGE DRILLED 594.10 M UN-EXPLORED LEASE AREA 60.678 HA	
1c	Exploration Agencies and Expenditure in lakh rupees during the year		Rs.3495070 /-	
1d	Balance area to be explored to bring Geological axis in 1 or 2	2013-14: 10 BH, 2014-15 : 7 BH, 2015- 16: 7 BH, 2016-17: 5 BH, 2017-18: 7 BH UNEXPLORED LEASE AREA : 60.678 HA.		MINING OPERATION WAS DISCONTINUED FROM 16.09.2014 TO 16.10.2015.

le	Balance reserve as on 01/04/20	AS PER SCHEME OF MINING APPROVED ON 26.03.2013 RESERVES AS PER UNFC CLASSIFICATIO N AS ON 01.04.2013 IS AS FOLLOWS: 111: 460050 MT + 122: 788100 MT + 222: 4200 MT + 333: 223350 MT = 1475700 MT	PRODUCTION DURING 2013- 14: 87891.720 MT + 2014- 15: 41300 MT= 129191 MT BALANCE RESERVES AFTER DEPLETION AS ON 01.04.2015 : 1346509 MT ( 1475700 MT - 129191 MT)	MINING OPERATION WAS DISCONTINUED FROM 16.09.2014 TO 16.10.2015.
lf	General remarks of inspecting officers on geology, exploration etc		DURING 2013-14 TO 2014- 15 BORE HOLE DRILLED 35 NOS AGAINST THE PROPOSED 17 NOS. TOTAL METERAGE DRILLED 1744.100 M. RESERVE AS ON 01.04.2015 IS 1346509 MT.	OF THE MINE ABOUT 9 YEARS AFTER SCHEME PERID i.e AFTER 01.04.2018

Development :

Sl.No.	Item	Propasals	Actual work	Remarks
2a	Location of development w.r.t.lease area	84 E V-237 E	88 N -573 N / 360 W -18	

QUARRY : 1 NO OF OB 2b Separate benches SEPARATE BENCHES IN OB BENCHES 11, NO OF BENCH in topsoil, overburden and AND MINERALS IN ORE NIL minerals (Rule QUARRY : 2 NO OF OB BENCHES 12, NO OF BENCH 15) IN ORE NIL QUARRY 3 & 4 : NO OF OB BENCHES 13, NO OF BENCH IN ORE 1 Stripping ratio 1: 4.80 1 : 4.80 2c or ore to OB ratio 2d Quantity of NIL NIL topsoil generation in m3 2e Quantity of 405700 CUM 124645 CUM MINING OPERATION overburden WAS DISCONTINUED generation in m3 FROM 16.09.2014 TO 16.10.2015. 2f General remarks MINING OPERATION of inspecting WAS DISCONTINUED officers on FOR NEARLY 6 development of MONTHE DURING pit w.r.t. type 2014-15 FROM of deposit etc 16.09.2014 TO 16.10.2015 , THERE WAS LESS DEVELOPMENT

## Exploitation:

Sl.No.	Item	Propasals	Actual work	Remarks
3a	Number of pit proposed for production	TWO	QUARRY 1 & 2 MERGED IN ONE QUARRY 3 & 4 MERGED IN ONE	
3b	Quantity of ROM mineral production proposed	87750 MT	41300 MT	MINING OPERATION WAS DISCONTINUED FOR NEARLY 6 MONTHS DURING 2014-15.
3d	Quantity of mineral reject generation	NIL	NIL	

3е	Grade of mineral rejects generation and threshold value declared.	LESS THAN 10% Cr2O3	NIL
3f	Quantity of sub grade mineral generation.	57000 MT	31941 MT
3g	Grade of sub grade mineral generation		AVERAGE FEED OF OF THE COBP AROUND 23% Cr2O3.
3h	Manual / Mechanised method adopted for segregating from ROM	MECHANISED	SUB-GRADE ORE GENERATED EVERY YEAR FED TO COBP AFTER BLENDING THE SAME WITH DUMP MATERIALS ANALYSING 18.7 % Cr2O3 IN AVERAGE. AVERAGE FEED OF THE COBP AROUND 23 % Cr2O3.

3i Any analysis or NO STUDY beneficiation PROPOSED study proposed and carried out for sub grade mineral and rejects.

3j Provision of YES drilling and blasting in mineral benches

3k Provision of YES mining machineries in mineral benches

DURING THIS SCHEME PERIOD AROUND 57000 MT OF LOW GRADE ORE IS GENERATED.THIS MATERIAL THE EXISTING DUMPS IS FED TO COB PLANT WHERE THE AVERAGE GRADE IS 25% Cr2O3. IT HAS BEEN PLANNED TO FEED PART OR FULL OF THESE MATERIAL IN THE COB PLANT WHERE THE FEED GRADE ORE WOULD HAVE AN FEED MATERIAL : AVERAGE Cr2O3 OF AROUND 35% AND THE CONCENTRATE PRODUCT : 46 TO ABOUT 48% TO 52% Cr2O3. THE LESSEE HAS DEVELOPED TAILING : 8.4% A MECHANISED PROCESS FOR Cr203. BENEFICIATING THE SUB GRADE AND LOW GRADE ORE AVAILABLE IN THE MINE , AFTER PROPERLY SURVEY AND SAMPLING OF THE

MASSIVE HARD ROCK STRATA ARE BEING LOOSENED THROUGH DRILLING AND BLASTING. DRILLING OF THE BLAST HOLES ARE DONE BY PNEUMATIC DRIFTER WAGON DRILL OF 85 MM DIA HOLES IN THE INSITU ZONE. HEIGHT OF THE BENCH KEPT AT 6 M. BURDEN 3.5 M , SPACING 3.0 M , LENGTH OF THE HOLE 6.6 M

EXCAVATOR 5 NOS OF CAPACITY EACH 0.9 CUM, WAGON DRILL (85 MM DIA) ONE NO, JACK HAMMER 32 MM DIA TWO NOS, DUMPER 19 NOS OF CAPACITY 10 TONNE EACH, DOZER 1 NO OF CAPCITY 250 HP

EXISTING DUMPS IN THE LEASE HOLD AREA. SAMPLING OF IN THE LEASE HOLD AREA REVEAL THAT THE AVERAGE CHROME CONTENT IN THESE WASTE DUMPS IS AROUND 18.74% . AVERAGE GRADE OF 23% Cr2O3 47% Cr2O3 AND

31 Whether height HEIGHT OF MAINTAINED AS PROPOSEDIN of benches inBENCHES IN OBTHE SOM , SUITABLoverburden and2.5 M ANDMETHOD OF MINING. BENCHES IN OB THE SOM , SUITABLE FOR mineral suitable WIDTH 3 M ( for method of MANUAL) mining proposed HEIGHT OF in MP/SOM BENCHES IN ORE 6 M AND WIDTH 10 M (MACHINERY) 3m Total area 23.252 НА 23.252 HA covered under excavation/pits 3n Ore to OB ratio 1 : 5.211 1 : 3.698 for the pit/mine during the year. 69.196 HA 30 Total area put in use under different heads at the end of year Production of 2013-14: 87900 2013-14: 87891 MT, MODIFICATION TO 3p ROM mineral MT, 2014-15: 2014-15: 41300 MT, 2015-THE APPROVED SOM during the last 87750 MT, 16: 87912 MT WAS APPROVED ON five year period 2015-16 : 04.02.2016 FOR as applicable 87915 MT, THE PERIOD 2015-16 (PART) TO 2017-18.

3q General remarks of inspecting officers on method of mining etc.

OPENCAST MINING METHOD (A-OTFM) WITH DEPLOYMENT OF MACHINES LIKE EXCAVATOR ( BACK-HOE), WAGON DRILL & JACK HAMMER, DUMPERS , AIR COMPRESSOR ETC ON SINGLE SHIFT BASIS . MASSIVE HARD ROCK STRATA ARE BEING LOOSENED THROUGH DRILLING AND BLASTING. BLASTED ROCKS ARE CARRIED MANUALLY AND LOADED IN THE DUMPER/ TIPPER. THE RUN OFF MINE ORE OF > 40% Cr2O3 TRANSPORTED TO ORE STOCK YARD AND 10TO 40% Cr2O3 ORE ( SUB GRADE / MINERAL REJECT) ARE TRANSPORTED TO THE COBP FOR UPGRADATION.

Solid Waste Management - Dumping:

Sl.No.	Item	Propasals	Actual work	Remarks
4a	Separate dumping of topsoil, OB and mineral rejects (Rule 32,33)		THREE OB DUMPS AB , C & D	
4b	Location of topsoil, OB and mineral reject dumps	N -400 S /	I	

4c Number of dumps OUT SIDE LEASE SAME AS PROPOSED within lease AREA : NIL area and outside INSIDE LEASE of lease area AREA : 3 ( AB, C & D) 4d Location of BEYOND BEYOND ULTIMATE PIT dumps w.r.t. ULTIMATE PIT LIMIT ultimate pit LIMIT limit (Rule 16) Number of active THREE 4e THREE and alive dumps. 4f Number of dead NIL NIL dumps. Number of dumps NIL 4q NIL established. 4h Whether YES CONSTRUCTED ALONG DUMP D Retaining wall RETAINING WALL AS PROPOSED or garland drain 220 M X 1.5 M all along dumps X 0.5 M AND are there. GARLAND DRAIN 220 M X 1.0 M X 0.5 M ALONG DUMP D 4i Length of RETAINING WALL CONSTRUCTED AS PROPOSED. Retaining wall : 220 M X 1.5 or garland drain M X 0.5 M all along dumps GARLAND DRAIN : 220 M X 1.0 M X 0.5 M ALONG DUMP D 4j Number of ONE MAINTAINED. settling ponds PROPOSED FOR MAINTENANCE 4k Specific THREE DUMPS ALL THREE DUMPS ARE ON CUMULATIVE comments of AB, C AND D THE NON-MINERALSED LAND. RETAINING WALL OF inspecting AB DUMP 18 M HEIGHT, C LENGTH 2337 M AND officer on waste DUMP 30 M HEIGHT AND GARLAND DRAIN 4850 DUMP D IS 18 M HEIGHT. M HAVE ALREADY dump management TERRACES AT EVERY 10M. BEEN CONSTRUCTED. ONE SETTLING POND OF SIZE 2 M X 2 M X 1.0 M AT THE END OF THE DRAIN HAS BEEN CONSTRUCTED AND MAINTAINED.

#### Solid Waste Management - Backfilling:

Sl.No.	Item	Propasals	Actual work	Remarks

5a	Status of part or full extraction of mineral from mined out area before starting backfilling.	NO PROPOSAL	NIL
5b	Area under backfilling of mined out area	0.284 НА	0.284 HA ALONG ROAD SIDE
5c	Concurrent use of topsoil for restoration or rehabilitation of mineral out area (Rule 32)	NO PROPOSAL	CUMULATIVE 66172 CUM TOP SOIL GENERATED AND UTILISED FOR THE PURPOSE OF PLANTATION.
5d		0.284 ROAD SIDE	0.284 ROAD SIDE
5e	General remarks of inspecting officers on backfilling and reclamation etc.	NO PROPOSAL	ONLY 0.284 HA ALREADY BACKFILLED ON THE ROAD SIDE.

# Progressive Mine Clousre Plan:

Sl.No.	Item	Propasals	Actual work	Remarks
ба	Whether Annual report on PMCP submitted on time and correctly. Rule 23 E(2).	YES	ANNUAL REPORT ON PMCP UNDER RULE 23E (2) HAS BEEN RECEIVED.	
6b	Area available for rehabilitation (ha) .	NIL	NIL	
бс	afforestation done (ha).	1.0 HA	1.0 HA	
6d	No. of saplings planted during the year	1600 NO OF SAPLINGS	2600 NO OF SAPLINGS	
бе	Cumulative no .of plants		86524 NO OF SAPLINGS PLANTED OVER AN AREA 8.687 HA	

6f	Any other method of rehabilitation	NO	NIL	
бg	Cost incurred on watch and care during the year		Rs.114.68 LAKH CUMULATIVE	
бр	Compliance of environmental monitoring (core zone and buffer zone)	MONITORING OF AMBIENT AIR	REGULAR INTERVALS. AS	
бq	General remarks of inspecting officers on PMCP compliance and progressive closure operations etc.			TOTAL CUMULATIVE 2337 M RETAINING WALL, 4850 M GARLAND DRAIN, ONE SETTLING POND, ONE CHECK DAM HAVE BEEN CONSTRUCTED. TOTAL CUMULATIVE 90524 NO OF TREES HAVE BEEN PLANTED OVER 17.1 HA ON DUMP, BOUNDARY, OFFICE PREMISES, ROAD SIDE ETC.

# Mineral Conservation:

Sl.No.	Item	Propasals	Actual work	Remarks
7a	ROM Mineral	ROM : 87750	ROM: 41300 MT	
	dispatch or	MT	GRADE-WISE DESPSTCH AS	
	grade-wise		FOLLOWS:	
	sorting within		FINES BELOW 40% Cr2O3:	
	lease area		39003 MT	
			40% TO BELOW 52% Cr2O3	
			: 5990 MT	
			CONCENTRATE : 11916 MT	

7b	Method of grade- wise mineral sorting i.e. manual or mechanical.	MANUAL AND MECHANICAL	THE RUN-OFF MINE ORE OF MORE THAN 40% Cr2O3 ARE TRANSPORTED TO ORE STACK YARD. +10% TO -40% Cr2O3 ORE ARE TRANSPORTED TO COBP FOR UPGRADATION.
7c	Different grade of mineral sorted out at mines.	OF BELOW 40%	SAME AS PROPOSED.
7d	Any beneficiation process at mines	LOW GRADE / SUB GRADE ORE ARE PROPOSED TO FEED THE CHROME ORE BENEFICIATION PLANT FOR UP GRADATION.	
7e	General remarks of inspecting officer on Mineral conservation and beneficiation issues		

# Environment:

Sl.No.	Item	Propasals	Actual work	Remarks
8a	Separate removal and utilization of topsoil (Rule 32)	NO PROPOSAL	CUMULATIVE 66172 CUM TOP SOIL GENERATED EARLIER HAVE BEEN UTILISED FOR PLANTATION PURPOSE.	
8b	Concurrent use or storage of topsoil	NO	ALREADY UTILISED FOR PLANTATION PURPOSE.	
8c	Separate dumps for overburden, waste rock, rejects and fines (Rule 33)		SAPARATE DUMP AB, C & D HAVE BEEN MAINTAINED.	

8d	Use of overburden, waste rock, rejects and fines dumps for restoring the land to its original use	NO	NO	
8f	Baseline information on existence of plantation and additional plantation done (Rule 41)		MINING LEASE AREA CONSIST OF 105.78 HA FOREST AND 1.46 HA NON FOREST. ADDITIONAL PLANTATION DONE 90524 NOS OVER AN AREA 17.1 HA.	
8g	Survival rate		70%	
8h	Water sprinkling on roads to control airborne dust	YES, PROPOSED	WATER IS SPRINKLED ON ROADS TO CONTROL AIR BONE DUST.	
8i	General remarks of inspecting officer on aesthetic beauty in and around mines area			AESTHETIC BEAUTY IN AND AROUND THE MINES HAS BEEN ENHANCED BY ADDITIONAL PLANTION DONEALONG THE BOUNDARY , OFFICE PREMISES, ROAD SIDE AND DUMPS.

# Compliance of Rule 45:

Sl.No.	Item	Propasals	Actual work	Remarks
9a	Status of submission of Monthly and Annual returns	SUBMITTED.	I HAVE INSPECTED THE MINE ON 02.11.2015. MONTHLY RETURN FOR THE MONTH OF SEPTEMBER , 2015 HAS BEEN RECEIVED. ANNUAL RETURN FOR THE YEAR 2014-15 HAS BEEN RECEIVED.	
9b	Scrutiny of Annual return for information on Mining Engineer, Geologist and Manager		ANNUAL RETURN WAS SCRUTINISED. SHRI B K GIRI, MINING ENGINEER, SHRI P L DAS, GEOLOGIST AND SHRI N PANIGRAGI , MANAGER HAVE BEEN APPOINTED.	

9c Scrutiny of Annual return on land use pattern for area under pits, reclaimed area, dumps etc.

9d Scrutiny of Annual return on afforestation

9e Scrutiny of Annual return on mineral reject generation (Grade and quantity)

9f Scrutiny of Annual return on ROM stock and/or graded ore

9g Scrutiny of Annual return on sale value, Ex. Mine price and production cost

9h Scrutiny of Annual return on fixed assets AREA UNDER PITS : 22.74 HA, RECLAIMED / REHABILITATED 0.28 HA, USED FOR WASTE DISPOSAL 19.04 HA, OCCUPIED BY ROAD, BUILDING ETC : 9.82 HA, ETP : 0.935 HA, TOP SOIL : 1.061 HA, SUB-GRADE STACK: 0.25 HA, MINERAL STORAGE : 0.706 HA, GREEN BELT: 6.0 HA NO OF TREES PLANTED : 2000 WITH IN LEASE AND 600 OUT SIDE LEASE.

NIL

ROM PRODUCTION : 41300 MT, CLOSING STOCK : 3355.177 MT GRADED ORE STOCK AS FOLLOWS: LUMP : NIL FINES : BELOW 40% Cr2O3: 21021.132 MT, 40 TO 52% CR2O3: 826.842 MT, 52 % Cr2O3 & ABOVE: 265.0 MT, CONCENTRATE : 941.202 MT PRODUCTION COST : Rs. 4948.62 /-PMV : BELOW 40% Cr2O3: Rs.2569.73 /-, 40 TO 52% Cr2O3: Rs.10060.01 /-, CONCENTRATE : Rs.12278.50 /-

Rs.142741000 /-.

9k Scrutiny of Annual return on mining machineries

LT KOMASTU PC -300 TWO NOS OF CAPACITY 1.9 CUM, TATA JD 315 V ONE NO OF CAPACITY 0.35 CUM (BACK HOE ) 1.5 CUM ( FRONT END),DOZER BEML D-80 TWO NOS OF CAPACITY 21 Te, TATA DUMPER 1613 FIVE NOS OF CAPACITY 6 CUM, DTH DRILL AIR ROC D-35 ONE NO , TATA HYWA 2516 TEN NO OF CAPACITY 14 CUM.

Details of violations observed during current inspection and compliance position of violation pointed out					
Viola	tion observed	Show couse position			
Rule NO.	Issued on Compliance on	Rule NO.	Issued on Compliance on		

## Date :

# (NARENDRA MOHAN DEY)

Indian Bureau of Mines